

BARREL TYPE G.I. SHEET CORRUGATION MACHINE - MODEL NO- SCM3660-HD

Input Sheet Specifications

Sheet material	Galvanized Full Hard
Sheet width	1,000mm.
Sheet thickness	0.18mm. - 0.50 mm.(Fulli Hard)
Sheet length	2,440(8\') / 3,660 mm.(12?) / 4,270(14\') / 4,880(16\')

Output Sheet Specifications

Corrugation pitch	76 mm. \pm 1.5 mm.
No. of Crest	12/11 for 1000mm. wide sheet

AS PER OUR STANDARD MACHINE ONE UNIT CONSISTS OF

CORRUGATION ROLL, BARREL TYPE, 470MM. DIA.	1 PAIR
LENGTH OF THE BARREL	3,750 MM. OR MORE
MATERIAL OF THE PIPE	M.S. SEAMLESS
MATERIAL OF FLAT & RODS	BRIGHT BAR
FINISHING ROLL , 318 MM. DIA.	1 PAIR
LENGTH OF FINISHING ROLL	3,750 MM. OR MORE
SHAFT MATERIAL	EN-8, FORGED
ROLL STAND MATERIAL	M.S PLATE FABRICATED
NO. OF STAND	2
ADJUSTING SCREW	4 NOS
HAND WHEEL WITH NICKEL COATING	4 NOS
C.I. BLOCK WITH PHOSPHOR BRONZE BUSH	8 SETS
BASE FRAME	1 SET
MATERIAL OF BASE FRAME	M.S. CHANNEL
AUTOMATIC FEEDING TABLE WITH CRANK MECHANISM (SHEET WILL BE PLACED ON THE TABLE MANUALLY)	1 SET
MATERIALS OF THE TABLE	M.S. SQ. PIPE
TABLE BETWEEN CORRUGATION ROLL AND PLAIN ROLL	1 NO
COMPLETE GEAR SET WITH SPROCKETS	1 SET
TENSION ROLLER	1 NO.
ELECTRIC MOTOR 15H.P.	1 NO.
PLANETARY GEAR BOX	1 NO.
GEAR COVERS ON BOTH SIDE, MADE OF 1.6 MM. SHEET	
LUBRICATING HAND PUMP	2 SETS
ROLL SPEED	15 RPM
PRODUCTION RATE	14 - 42 PCS PER MIN.

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WEIGHT OF THE MACHINE

7.0 T (approx.)

PICTURES OF BARREL TYPE G.I. SHEET CORRUGATION MACHINE - MODEL NO-SCM3660-HD

